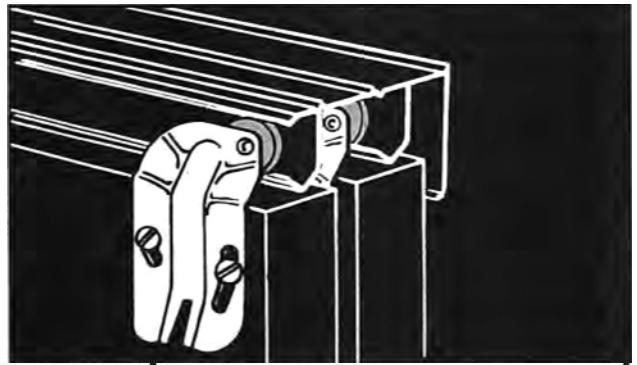


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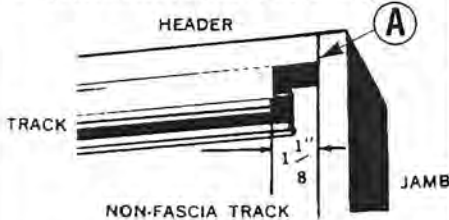
INSTALLATION INSTRUCTIONS/SERIES 15

HEAVY DUTY COMMERCIAL SLIDING DOOR HARDWARE
SINGLE, BI-PARTING BYPASS OR MULTIPLE
UP TO 100 LBS.

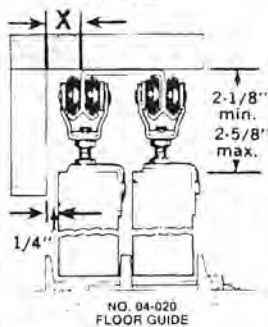


1. INSTALL TRACK

Non-Fascia Track: Fasten track to header with No. 8 screws. Leave 1-1/8" between end of track and face of jamb. This space allows hangers to be placed in track (See Figure A). Hanger space for single pocket doors should be over doorway.



TOP MOUNT BRACKETS	
DOOR THICKNESS	CLEARANCE (K)
1-1/8"	11/16"
1-3/8"	15/16"
1-3/4"	1-3/8"

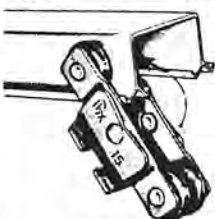


SIDE MOUNT BRACKETS	
DOOR THICKNESS	CLEARANCE (X)
1-1/8"	11/16"
1-3/8"	15/16"
1-3/4"	1-5/8"

2. TRIM DOORS

Measure dimensions in opening (distance from finish floor to header). Subtract 2-3/4" from finished opening height and trim doors to this length. This will allow a maximum clearance of 1/2" between bottom of doors and finish floor. If a lesser clearance is preferred, doors can be lowered when final adjustment is made.

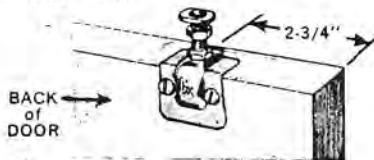
3. INSTALL HANGERS



Place hangers in track by fitting through hanger mounting space between track and jamb as shown (See Figure A).

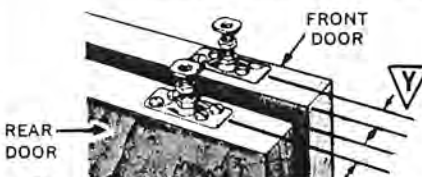
4. INSTALL HANGER BRACKETS

Screw all hanger brackets on doors, 2-3/4" from edge of door to center of bracket. See installation tables B and C.



B SIDE MOUNT BRACKETS

DOOR THICKNESS	BRACKET SELECTION	
	FRONT DOOR	REAR DOOR
1-1/8"	15-004	15-003
1-3/8"	15-004	15-004
1-3/4"	15-003	15-004

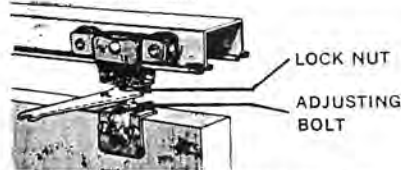


C TOP MOUNT BRACKETS

DOOR THICKNESS	BRACKET	FRONT DOOR	REAR DOOR
		CLIP ON DOOR	CLIP ON DOOR
1-1/8"	15-002	11/16" from BACK edge to center of bracket	11/16" from FRONT edge to center of bracket
1-3/8"	15-002		
1-3/4"	15-002		

5. INSTALL AND ADJUST DOORS

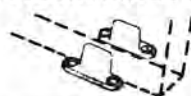
Be sure tee nut is flush with top of adjusting bolt. Attach bracket to hanger by lifting door and inserting tee nut into slot. Align doors by turning adjusting bolt with wrench.



After final adjustment, tighten lock nut UP to bracket as shown.

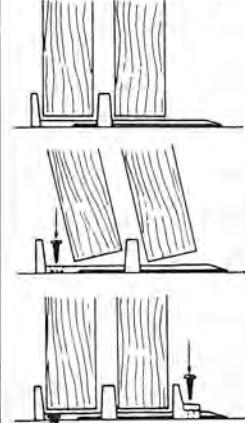
6. INSTALL FLOOR GUIDES

For single and 1-3/4" bypassing doors use floor guide No. 04-023



INSTALL FLOOR GUIDES

For 1-1/8" and 1-3/8" bypassing doors use floor guide No. 04-020

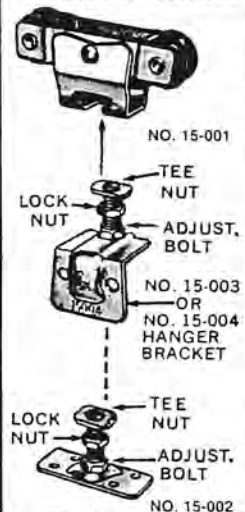


Slide both doors to the same side of opening. Assemble center guide on base as shown and plumb face of front door in opening.

Push doors back from front guide to expose screw hole. Fasten guide to floor with No. 8 screw.

Slip rear guide over back end of base and place slot over appropriate screw hole for door thickness. Fasten to floor with No. 8 screw.

SERIES 15 HARDWARE SELECTOR



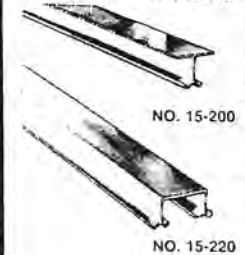
HANGERS: Used with all doors and track. Side or top mount. No. 15-001 Axle bearing hanger.

SIDE MOUNT BRACKETS: No. 15-003 & No. 15-004 for 1-1/8", 1-3/8" and 1-3/4" doors. See B for selections of brackets for front and back doors according to thickness of doors.

TOP MOUNT BRACKET: No. 15-002... for all doors: see C for mounting instructions

TRACK

No. 15-200 for all single or multiple doors of various thickness. No. 15-220 double aluminum track for 1-1/8", 1-3/8" or 1-3/4" bypassing doors.



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